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D4148-041
Job Sheet 189547



009289

Part No: D4148-041

Job Qty: 4 ea

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/27/19

Job Tracking No:

Due Date: 2/8/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		DAS Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/8/19	0.00	0.00	Start Up Small Fab-3		36 DAS
100	Small Fab	4 pcs		2/8/19	0.00	1.20	Small Fab-6		36 DAS
110	QC	4 pcs		2/8/19	0.00	0.00	QC5		FEB 26 2019 36 DAS
120	Packaging	4 pcs		2/8/19	0.00	0.00	Packaging3-2	ST 538	FEB 26 2019 36
130	QC21-SA	4 Ea		2/8/19	0.00	0.00	QC21		

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	8 Ea (2 ea)	90-Start up Operation	5133169
AN4C13A	Bolt	12 Ea (3 ea)	90-Start up Operation	5143175
D2690-6	Lanyard	4 pcs (1 ea)	90-Start up Operation	5144730
D3910-1	Crosstube Lug	4 pcs (1 ea)	90-Start up Operation	5150012
D4091-1	Mounting Lug	4 pcs (1 ea)	90-Start up Operation	5148522
D4148-1	Crosstube Lug Plate, Fwd	8 pcs (2 ea)	90-Start up Operation	5155696
D4148-3	Stud Receiver, Lower	4 pcs (1 ea)	90-Start up Operation	5147428
D4148-5	Eyebolt Stud	4 pcs (1 ea)	90-Start up Operation	5140147
MS17984-C413	Quick Release Pin	4 pcs (1 ea)	90-Start up Operation	5024467
MS20615-4M18	Rivet	32 Ea (8 ea)	90-Start up Operation	5152931
MS21043-3	Nut	8 Ea (2 ea)	90-Start up Operation	5149144
MS21043-4	Nut	12 Ea (3 ea)	90-Start up Operation	5027733
NAS1149C0332R	Washer	16 Ea (4 ea)	90-Start up Operation	5143145
NAS1149C0432R	Washer	24 Ea (6 ea)	90-Start up Operation	5103990

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C12A	8	91	0
	AN4C13A	12	145	0
	D2690-6	4	39	0
	D3910-1	4	7	0
	D4091-1	4	14	0
	D4148-1	8	31	0
	D4148-3	4	20	0
	D4148-5	4	11	0
	MS17984-C413	4	53	0
	MS20615-4M18	32	256	0
	MS21043-3	8	703	0
	MS21043-4	12	1,136	0
	NAS1149C0332R	16	3,267	0
	NAS1149C0432R	24	1,534	0

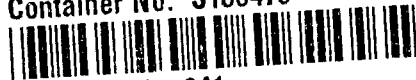
Part Specifications

Specifications could not be found.

Plex 1/28/19 7:28 AM Dart.lajeunesse.marie



Container No: S156479



Part: D4148-041

Job No: 189547

Serial No/Batch: S156479

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 02/26/19